

## 600 SERIES FEATURES & BENEFITS

Four-finger, multiple contact sweep seals  
 "Quick-Set" top and bottom mechanical seals  
 Standard 1"[25] top and 2"[51] bottom clearances (deeper  
 bottom clearances optional on single 4"[102] thick panels)

Welded, heavy-duty 16-gauge steel frame

Protective vertical edge trim or optional monolithic edges  
 Available in three standard trim colors:  
 Lamb's Wool, Brown or Gray. Custom colors  
 for metal trim are available for an additional charge.



Lamb's Wool



Brown

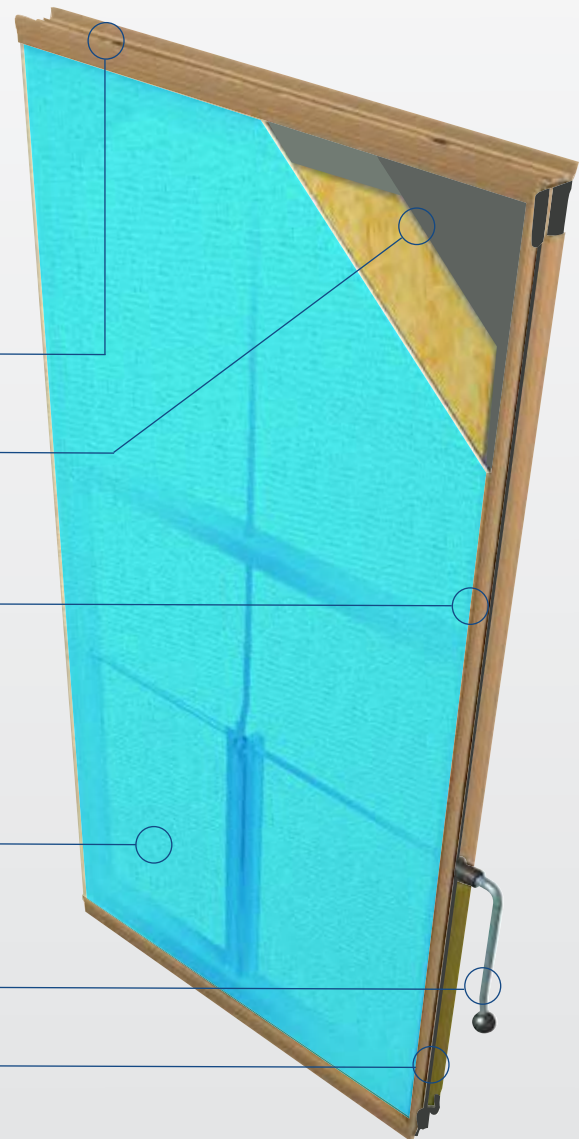


Gray

Gypsum and steel acoustic faces with  
 Stackable surface options  
 Standard vinyls, fabrics, carpets and  
 custom finishes may also be applied

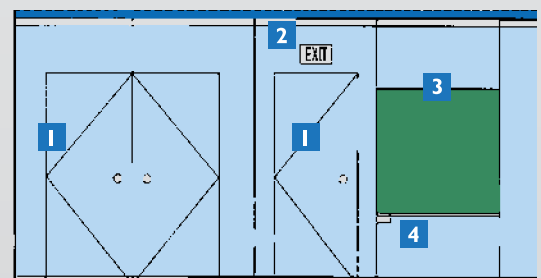
Waist-high seal activator for fast, easy setup

Deep nesting, vertical bullhose/astragal system



## OPTIONS FOR OPERABLE PARTITIONS

- 1. ADA Compliant Pass Door** – Available in single or double doors, Hufcor pass doors comply with ADA requirements and are of the same construction and finish as the panels. Options include automatic door closers, locks and prep for windows. No threshold required.
- 2. Exit Signs** – Surface mounted or inset exit signs are available for use on pass doors. Choose either green or red with white letters.
- 3. Work Surfaces** – Chalkboard, inset and full height dry erase marker and tackboard work surfaces can be inset or untrimmed and include a full-width pen or chalk rail. The chalk and dry erase marker boards resist damage, abrasion, scratching and color fading, and wipe clean with a dry cloth or eraser.
- 4. Eraser Pocket** – This handy inset pocket holds a standard chalkboard eraser or other work surface accessories.



GIBCA now offers HUF COR 600 Series operable partition - the most versatile and aesthetically pleasing operable wall constructed today.

It combines the durability of a welded steel frame with the design versatility of various acoustical and decorative face constructions. The panel design enables the 600 series to be manufactured with Hufcor's quick-set mechanical top and bottom seals that provide the most reliable and fastest in-field operation. Hufcor's time-tested protective edge trim is standard on both the 3" [76 mm] and 4" [102 mm] thick models yet both can be supplied with a monolithic, untrimmed edge. The deep nesting, interlocking bullnose/astragal and integrated seals provide a reliable vertical seal that keeps out sound.

With standard acoustic ratings up to 54 STC as per ASTM E-90, we also offer **ultra STC construction with industry leading acoustic rating of 56 STC**. Unlike most manufacturers we test our panels bare; field finishing or thicker finishes used on most projects contribute positively to partition performance. Our partitions are backed by an illustrious field performance history as evident from the independent third party tests (NIC) carried out on our various installations.

### Trim Colors – standard

The 600 series is available in three standard trim colors - lamb's wool, Brown or Gray. Custom colors for metal trim are also available for an additional charge.

### Model Number Chart

When specifying the Hufcor 600 series, simply choose performance features – STC rating, trim color, protective edge trim, pass doors, finishes – as needed on the project. Our model numbers are easy to understand once you know the code (see the code chart below).

### Suspension System

630 SERIES STC & Hanging Weights			640 SERIES STC & Hanging Weights		
Models	Sound <sup>1</sup> Transmission Class (STC)	Hanging Weight <sup>2</sup> Lbs./Sq.Ft. [Kg./Sq.M]			
631/632/633	51	10.2 [49.8]	641/642	56	13.6 [66.4]
631/632/633	49	8.9 [43.5]	641/642/643	54	10.9 [53.2]
631/632/633	47	7.8 [38.1]	641/642/643	52	9.5 [46.0]
631/632/633	43	7.3 [35.6]	641/642/643	49	8.5 [41.2]
631/632/633	41	5.7 [27.8]	641/642/643	47	8.0 [38.7]
			641/642/643	43	7.8 [37.8]

**First Digit 6:** 600 Series

**Second Digit 3 or 4:** 3" or 4" thick panels

**Third Digit:**  
1 for single models; 2 for paired models; 3 for continuously hinged (train) models

**Fourth Digit:**  
E for Electric operation; F for Fire-Rated

1st Digit	2nd Digit	3rd Digit	4th Digit	
Series	Panel Thickness	Configuration	Optional Code for Special Requirements	Model Number
6	3" [76]	Single Panels		631
6	3" [76]	Paired Panels		632
6	3" [76]	Continuously Hinged (Train)	E = Electric Operation	633, 633E
6	4" [102]	Single Panels	F = Fire Rated Model Available	641, 641F
6	4" [102]	Paired Panels	F = Fire Rated Model Available	642, 642F
6	4" [102]	Continuously Hinged (Train)	E = Electric Operation	643E

Note: Metric dimensions in [ ] are in millimeters unless otherwise indicated.